

杭州劲普传动机械有限公司
Hangzhou Jinpu Transmission Mechanical Co．，Ltd www．jpmach．com

中国•浙江
ZHEJIANG CHINA

## 公司简介 COMPANY PROFILE

Jinpu，An Enterprise in Zhejiang China，is established over 10 years， 50～100 staff，and an area coverage of 5，000＋square meters for 2 manufacturing plants．Our business scope covers manufacturing Sprocket，Gear，Timing Belt Pulley，Taper Bush，Industrial Chain， mainly focus on non－standard machining parts base on customers＇ drawings．


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| $\begin{gathered} \text { BUSH } \\ \text { NO } \end{gathered}$ | $\begin{gathered} \text { SCREW } \\ \text { TIGHTENING } \\ \text { TORQUES }(\mathrm{Nm}) \end{gathered}$ | SCREW |  |
| :---: | :---: | :---: | :---: |
|  |  | QUANTITY | SIZE |
| 1008 |  |  | 1／4＂ |
| 1108 | 5.6 | 2 | BSW |
| 1210 |  |  | 3／8＂ |
| 1215 | 20 | 2 | BSW |
| 1310 |  |  | 3／8＂ |
| 1315 | 20 | 2 | BSW |
| 1610 |  |  | $3 / 8{ }^{\prime \prime}$ |
| 1615 | 20 | 2 | BSW |
| 2012 | 31 | 2 | 7／16＂ |
|  |  |  | BSW |
| 2517 | 48 | 2 | $1 / 2^{\prime \prime}$ |
|  |  |  |  |
| 3020 |  |  | 5／8＂ |
| 3030 | 90 | 2 | BSW |
| 3535 |  |  | 1／2＂ |
| 3535 | 112 | 3 | BSW |
| 4040 |  |  | $5 / 8^{\prime \prime}$ |
| 4040 | 170 | 3 | BSW |
| 4545 |  |  | $3 / 4^{\prime \prime}$ |
| 4545 | 192 | 3 |  |
|  |  |  | 7／8＂ |
| 5050 | 271 | 3 |  |

Two screws required
Three screws required


MM Bore Key way dimensions conform to ISO standard Depth measured at centerline


1008－3030 Taper Bushings

| BUSH NO | A | B | D | Set Screws |
| :---: | :---: | :---: | :---: | :---: |
| 1008 | 1.386 | $7 / 8$ | $121 / 64$ | $1 / 4 \times 1 / 2$ |
| 1108 | 1.511 | $7 / 8$ | $129 / 64$ | $1 / 4 \times 1 / 2$ |
| 1210 | $17 / 8$ | 1 | $13 / 4$ | $3 / 8 \times 5 / 8$ |
| 1215 | $17 / 8$ | $11 / 2$ | $13 / 4$ | $3 / 8 \times 5 / 8$ |
| 1310 | 2 | 1 | $17 / 8$ | $3 / 8 \times 5 / 8$ |
| 1610 | $21 / 4$ | 1 | $21 / 8$ | $3 / 8 \times 5 / 8$ |
| 1615 | $21 / 4$ | $11 / 2$ | $21 / 8$ | $3 / 8 \times 5 / 8$ |
| 2012 | $23 / 4$ | $11 / 4$ | $25 / 8$ | $7 / 16 \times 7 / 8$ |
| 2517 | $33 / 8$ | $13 / 4$ | $31 / 4$ | $1 / 2 \times 1$ |
| 2525 | $33 / 8$ | $21 / 2$ | $31 / 4$ | $1 / 2 \times 1$ |
| 3020 | $41 / 4$ | 2 | 4 | $5 / 8 \times 11 / 4$ |
| 3030 | $41 / 4$ | 3 | 4 | $5 / 8 \times 11 / 4$ |



## 1008－5050 Taper Bushings

| BUSH NO | A | B | D | Set Screws | G |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 3535 | 5 | $31 / 2$ | 4.83 | $1 / 2 \times 11 / 2$ | $40^{\circ}$ |
| 4040 | $53 / 4$ | 4 | 5.54 | $5 / 8 \times 13 / 4$ | $40^{\circ}$ |
| 4545 | $63 / 8$ | $41 / 2$ | 6.13 | $3 / 4 \times 2$ | $40^{\circ}$ |
| 5050 | 7 | 5 | 6.72 | $7 / 8 \times 21 / 4$ | $37^{\circ}$ |

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DIN 6885 GB 1095－1979


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B．S．46：Part：1958


## 劲普机械

Jinpu Mechanical

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